

# **Long Shut Down Directors Review**

Test Lab and TLA

Joe Preble

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# SRF Fabrication, Processing, and Assembly (TLA)

### Cavity processing

- No new cavities can be processed, water rinsing only available
  - No chemistry available for cavities, unsure of expected date, maybe mid December if things go reasonably well (Horizontal EP and BCP are the priorities)
  - High Pressure Rinse operational on temporary UPW system, not a problem

#### Fabrication

- We can build things
  - Electron beam welder operational
  - Brazing and heat treatment furnaces operational
  - Temporary Weld Shop setup and functional, more to come in the spring
  - Tech and machine shop operational
  - Cavity tuning operational
  - Inspection & CMM All standard equipment is functional and in use

## Cryomodule Assembly

- We can assemble cryomodules
  - Assembly rails are functional and supporting 12 GeV, more to come in the spring

# SRF Chemistry and Clean Room Operations

## **In Progress**

#### • <u>Ultrapure Water System</u>

- Leaks found today (15 November), scheduled to be completed and commissioned ~end of November but we need to evaluate after today for better estimate
- Jlab needs to develop a startup and commissioning plan (not our scope but we need to get it done) for the <u>hot UPW</u> system, experience to date has not left me with confidence in the quality of the vendor's work, date for operations middle of December ???

#### • Acid System, Supply and Return

– Jlab needs to develop a startup and commissioning plan, experience to date has not left me with confidence in the quality of the vendor's work, middle of December ???

#### Horizontal EP and Buffed Chemical Polish

- Installed, gated by ultrapure water (UPW) and acid chilled water systems
- Planned to be in operation by ~ mid December contingent on UPW system

#### High Pressure Rinse Tool

Installed, running on temporary UPW system

#### Acid Etch and Parts Clean Hoods

- Installed, gated by UPW system and Vendor rework
- Planned to be in operation by mid-December contingent on UPW system and Vendor repairs

# Test Lab – CTF, CMTF, VTA

- Recovery operations ongoing
  - FM/construction critical systems close
    - Finalize some AC power by klystron, ~today
    - CMTF concrete work complete and drying
  - CMTF and VTA systems close to ready, Personnel Safety System (PSS),
    High Power RF, ODH will finalize when AC power by klystron is complete, ~1 week or less
- Conduct of Operations (COO) is pacing getting back to operations in the Test Lab
  - Documents in Mortenson hands for review and approval
  - Signed 15 November, 2012 17:15
- JLAB operations
  - Start up CTF 19 November, maybe a day slip?, 2 weeks support TL ops
  - Install C100 cryomodule in the CMTF 26 November
  - Cooldown CM in CMTF 5 December, HP RF 14 December, on track for 12 GeV and LSD needs

# Test Lab – CTF, CMTF, VTA

#### VTA

- On track to be ready for cavity operations ~ mid December, let the CMTF and cryomodule get going and then VTA ops
- Ready for F100 (Admiral rework) cavities when they are processed and ready for testing.

# Test Lab Addition and Test Lab Summary

- Processing cavities by mid December
  - Turns on F100 and WFO cavity activities (Assuming F100 funding)
    - Waiting for UPW and acid infrastructure in TLA
- Fabrication and assembly up and going in TLA
  - June gets us back into the Test Lab and finish our assembly infrastructure but no critical items here
- Test Lab recovery has been ongoing and is on track to have our facilities ready for when we have access to them
  - Just finalized paper work to get us in the Test Lab
  - CTF gets going
  - We all plan on being ready to use the CTF when it is ready for use
- 12 GeV and LSD are not delayed
  - Tightest schedule is the F100 cryomodule build as we are still unsure of when we get to process cavities